

## Starter for Forklift

Forklift Starters - Today's starter motor is usually a permanent-magnet composition or a series-parallel wound direct current electrical motor along with a starter solenoid mounted on it. When current from the starting battery is applied to the solenoid, basically through a key-operated switch, the solenoid engages a lever which pushes out the drive pinion that is situated on the driveshaft and meshes the pinion utilizing the starter ring gear that is found on the engine flywheel.

The solenoid closes the high-current contacts for the starter motor, which starts to turn. Once the engine starts, the key operated switch is opened and a spring within the solenoid assembly pulls the pinion gear away from the ring gear. This action causes the starter motor to stop. The starter's pinion is clutched to its driveshaft by means of an overrunning clutch. This permits the pinion to transmit drive in only one direction. Drive is transmitted in this particular way through the pinion to the flywheel ring gear. The pinion continuous to be engaged, like for example for the reason that the operator fails to release the key as soon as the engine starts or if the solenoid remains engaged as there is a short. This actually causes the pinion to spin separately of its driveshaft.

The actions mentioned above would prevent the engine from driving the starter. This important step stops the starter from spinning really fast that it could fly apart. Unless adjustments were done, the sprag clutch arrangement would preclude using the starter as a generator if it was employed in the hybrid scheme discussed earlier. Usually a regular starter motor is intended for intermittent use that will stop it being used as a generator.

The electrical parts are made to be able to work for more or less 30 seconds to avoid overheating. Overheating is caused by a slow dissipation of heat is because of ohmic losses. The electrical components are designed to save cost and weight. This is the reason the majority of owner's handbooks meant for vehicles suggest the operator to pause for a minimum of ten seconds right after every ten or fifteen seconds of cranking the engine, when trying to start an engine which does not turn over instantly.

During the early part of the 1960s, this overrunning-clutch pinion arrangement was phased onto the market. Prior to that time, a Bendix drive was utilized. The Bendix system operates by placing the starter drive pinion on a helically cut driveshaft. Once the starter motor starts spinning, the inertia of the drive pinion assembly enables it to ride forward on the helix, hence engaging with the ring gear. Once the engine starts, the backdrive caused from the ring gear allows the pinion to surpass the rotating speed of the starter. At this moment, the drive pinion is forced back down the helical shaft and therefore out of mesh with the ring gear.

The development of Bendix drive was developed in the 1930's with the overrunning-clutch design referred to as the Bendix Folo-Thru drive, made and introduced during the 1960s. The Folo-Thru drive consists of a latching mechanism along with a set of flyweights inside the body of the drive unit. This was better in view of the fact that the average Bendix drive used to disengage from the ring once the engine fired, even though it did not stay functioning.

The drive unit if force forward by inertia on the helical shaft as soon as the starter motor is engaged and begins turning. Then the starter motor becomes latched into the engaged position. As soon as the drive unit is spun at a speed higher than what is achieved by the starter motor itself, like for example it is backdriven by the running engine, and then the flyweights pull outward in a radial manner. This releases the latch and allows the overdriven drive unit to become spun out of engagement, thus unwanted starter disengagement could be prevented previous to a successful engine start.